

## Spectra Replaceable Blade Type Reamers with Guide Pads:

DESIGNATION	HOLDING TYPE	REAMER DIA 'D'	SHANK DIA 'd h6'	BLADE TYPE	TOTAL LENGTH	INSERT	COOLANT	APPLICATION	ORDER NO
STR-	ST SHANK-01	7	8	SP40 – 40	150	PCD-P	EXTERNAL-01	STEEL-01	
	RAF -02	8	8	SP41 – 41	180	CBN-C	INTERNAL-02	CAST IRON-02	
	HSK HOLDING-03	9	8	SP42 – 42	200	CARBIDE-CB		ALUMINIUM-03	
	ISO HOLDING-04	10	10	SP43 – 43	225				
	BT HOLDING-05	11	10		250				

**NOTE: REAMER DIAMETER AS PER CUSTMER REQUIREMENTS, AND SHANK DIAMETER UPTO 25 mm**

**Use the below sample specification to place an order**

SAMPLE DESIGNATION			
<b>STR-01-01-10-10-40-150-P-02-02</b>			<b>STR-01-01-10-10-40-150-P-02-02</b>
STRIAGHT SHANK	01	HSK HOLDING	03
AXIAL MOUNTING	01	AXIAL MOUNTING	01
DIAMETER 'D'	10	REAMER DIAMETER 'D'	10
SHANK DIA 'dh6'	10	SHANK DIA	10
BLADE TYPE	40	BLADE TYPE	40
TOTAL LENGTH	150	TOTLA LENGTH	150
INSERT	P	INSERT PCD	P
INTERNAL	02	INTERNAL COOLANT	02
APPLICATION CAST IRON	02	APPLICATION CAST IRON	02

**MODIFICATIONS ON REQUEST**