

BLADES AND SPARE PARTS LIST

Sl.No	Reamer Size	Specification	Geometry	Top	Marking details	Clamp Screw	Clamp Plate	Adjusting Wedge	Balancing Screw
1	Ø8.0 to Ø11.0	2.8w,1.5t,15L	0.5x15°x75°	0	SP-40C-OR	ST- 3-L6- 03	ST-92-L- 04	ST-3-W2.5-05	ST-3-B2.5-06
2		2.8w,1.5t,15L	1.2x3°x30°	0	SP-40B-OR	ST- 3-R14- 03	ST-92-R- 04	ST-2-W2.5-05	ST-2-B2.5-06
3		2.8w,1.5t,15L	0.5x15°x75°	12	SP-40C-12R				
4		2.8w,1.5t,15L	1.2x3°x30°	12	SP-40B-12R				
5		3w,1.55t,15.8L	0.5x15°x75°	0	SR-10C-OR				
6		3w,1.55t,15.8L	1.2x3°x30°	0	SR-10B-OR				
7		3w,1.55t,15.8L	0.5x15°x75°	12	SR-10C-12R				
8		3w,1.55t,15.8L	1.2x3°x30°	12	SR-10B-12R				
9		3w,1.55t,15.8L	0.5x15°x75°	0	SR-10A-OR				
10		3w,1.55t,15.8L	1.2x3°x30°	12	SR-10A-12R				
11	Ø11.0 to Ø14.0	3.6w,1.5t,15L	0.5x15°x75°	0	SP-41C-OR	ST- 3-L6- 03	ST-91-L-04	ST-3-W3-05	ST-03-B3-06
12		3.6w,1.5t,15L	1.2x3°x30°	0	SP-41B-OR	ST- 3-R14- 03	ST-91-R-04		
13		3.6w,1.5t,15L	0.5x15°x75°	12	SP-41C-12R	ST- 4-L9- 03	ST-91-L-04		
14		3.6w,1.5t,15L	1.2x3°x30°	12	SP-41B-12R				
15		3w,1.55t,15.8L	0.5x15°x75°	0	SR-10C-OR				
16		3w,1.55t,15.8L	1.2x3°x30°	0	SR-10B-OR				
17		3w,1.55t,15.8L	0.5x15°x75°	12	SR-10C-12R				
18		3w,1.55t,15.8L	1.2x3°x30°	12	SR-10B-12R				
19		3w,1.55t,15.8L	0.5x15°x75°	0	SR-10A-OR				
20		3w,1.55t,15.8L	1.2x3°x30°	12	SR-10A-12R				
21	Ø14.0 to Ø20.0	3.6w,1.5t,15L	0.5x15°x75°	0	SP-41C-OR	ST- 3-L6- 03	ST-91-L-04	ST-3-W4-05	ST-3-B4-06
22		3.6w,1.5t,15L	1.2x3°x30°	0	SP-41B-OR	ST- 3-R14- 03	ST-91-R-04	ST-4-W4-05	ST-4-B4-06
23		3.6w,1.5t,15L	0.5x15°x75°	12	SP-41C-12R	ST- 4-L9- 03	ST-12-L-04	ST-4-W3-05	ST-3-B5-06
24		3.6w,1.5t,15L	1.2x3°x30°	12	SP-41B-12R	ST-4-R12-03	ST-12-R-04	ST-3-W3-05	ST-4-B5-06
25		4w,2t,19.8L	0.5x15°x75°	0	SR-20C-OR	ST-4-R16-03		ST-3-W5-05	ST-03-B6-06
26		4w,2t,19.8L	1.2x3°x30°	0	SR-20B-OR			ST-4-W6-05	ST-04-B6-06
27		4w,2t,19.8L	0.5x15°x75°	12	SR-20C-12R				

contd-2									
Sl.No	Reamer Size	Specification	Geometry	Top	Marking details	Clamp Screw	Clamp Plate	Adjusting Wedge	Balancing Screw
28	Ø14.0 to Ø20.0	4w,2t,19.8L	1.2x3°x30°	12	SR-20B-12R				
29		4w,2t,19.8L	0.5x15°x75°	0	SR-20A-0R				
30		4w,2t,19.8L	1.2x3°x30°	12	SR-20A-12R				
31		4.4w,2t,16.5L	0.5x15°x75°	0	SP-42C-0R				
32		4.4w,2t,16.5L	1.2x3°x30°	0	SP-42B-0R				
33		4.4w,2t,16.5L	0.5x15°x75°	12	SP-42C-12R				
34		4.4w,2t,16.5L	1.2x3°x30°	12	SP-42B-12R				
35		Ø20.0 to Ø35.0	4.4w,2t,16.5L	0.5x15°x75°	0				
36	4.4w,2t,16.5L		1.2x3°x30°	0	SP-42B-0R	ST-4-R16-03	ST-91-R-04	ST-4-W6-05	ST-04-B6-06
37	4.4w,2t,16.5L		0.5x15°x75°	12	SP-42C-12R		ST-12-L-04		
38	4.4w,2t,16.5L		1.2x3°x30°	12	SP-42B-12R		ST-12-R-04		
39	5w,2.55t,24.8L		0.5x15°x75°	0	SR-30C-0R				
40	5w,2.55t,24.8L		1.2x3°x30°	0	SR-30B-0R				
41	5w,2.55t,24.8L		0.5x15°x75°	12	SR-30C-12R				
42	5w,2.55t,24.8L		1.2x3°x30°	12	SR-30C-12R				
43	5w,2.55t,24.8L		0.5x15°x75°	0	SR-30A-0R				
44	5w,2.55t,24.8L		1.2x3°x30°	12	SR-30A-12R				
45	Ø35.0 & Above	6.6w,3t,22L	0.5x15°x75°	0	SP-43C-0R	ST-4-L9-03	ST-12-L-04	ST-4-W8-05	ST-4-B8-06
46		6.6w,3t,22L	1.2x3°x30°	0	SP-43B-0R	ST-4-R16-03	ST-12-R-04	ST-5-W8-05	ST-5-B8-06
47		6.6w,3t,22L	0.5x15°x75°	12	SP-43C-12R				
48		6.6w,3t,22L	1.2x3°x30°	12	SP-43B-12R				
49		5w,2.55t,24.8L	0.5x15°x75°	0	SR-30C-0R				
50		5w,2.55t,24.8L	1.2x3°x30°	0	SR-30B-0R				
51		5w,2.55t,24.8L	0.5x15°x75°	12	SR-30C-12R				
52		5w,2.55t,24.8L	1.2x3°x30°	12	SR-30C-12R				
53		5w,2.55t,24.8L	0.5x15°x75°	0	SR-30A-0R				
54		5w,2.55t,24.8L	1.2x3°x30°	12	SR-30A-12R				
55		4.4w,2t,12.5L	—	0	SP-12VS-45	ST-4-L9-03	ST-91-L-04	ST-3-W5-05	ST-03-B5-06
56		4.4w,2t,10.5L	—	0	SP-10VS-45				ST-03-B6-06
57		4.4w,2t,9.5L	—	0	SP-9VS-45				

MODIFICATIONS ON REQUEST